



Tel (613) 632-5200
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Job Sheet 189260

Part No: RBW0905G10331-3G-03-48 **Job Qty:** 6 pcs

Part Name: Wheel Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/25/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: RBW0905G10331-3G-03 REV.2 IPP REV:A 19.01.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

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Part Op **100** - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
 Descriptions: **120** - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.9000 sf (.15 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.250	1	9	0

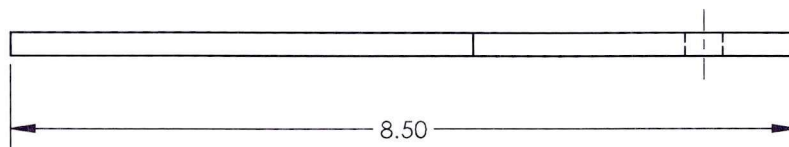
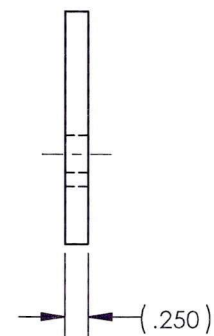
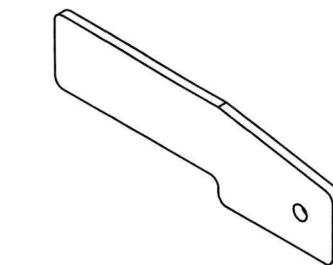
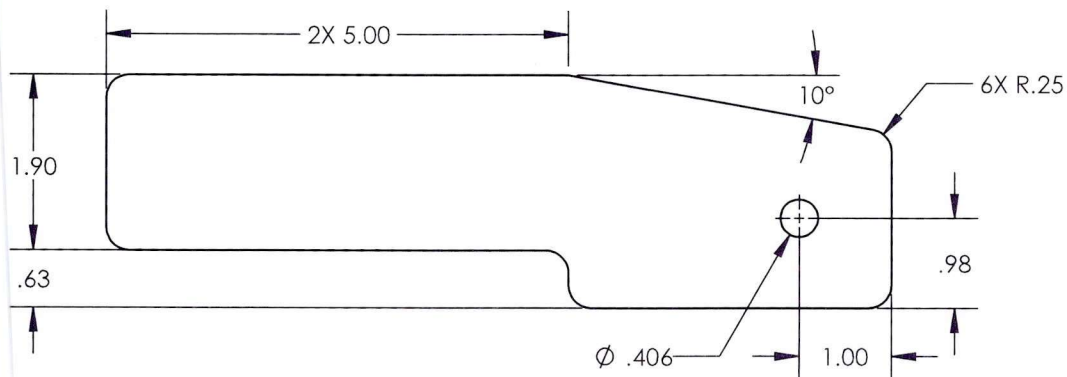
Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-48 NEW DESIGN WHEEL BRACKET REPLACED -47, -49, -51.	1/24/2013	RJC	SE



(-48)

WHEEL BRACKET

DART AEROSPACE	
TITLE TOW BAR, (FLIR)	
DWG NO. RBW0905G10331-3G-03-48	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
XXX ± .010 FRACTIONS ± 1/8	HEAT
XX ± .03 ANGLES ± 5°	TREAT
X ± .1	FINISH SEE -5 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:2	DATE 1/22/2013 SHEET 24 OF 43



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Container No: S146856



Part: RBW0905G10331-3G-03-48

Job No: 189260

Serial No/Batch: S146856

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 01/22/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					